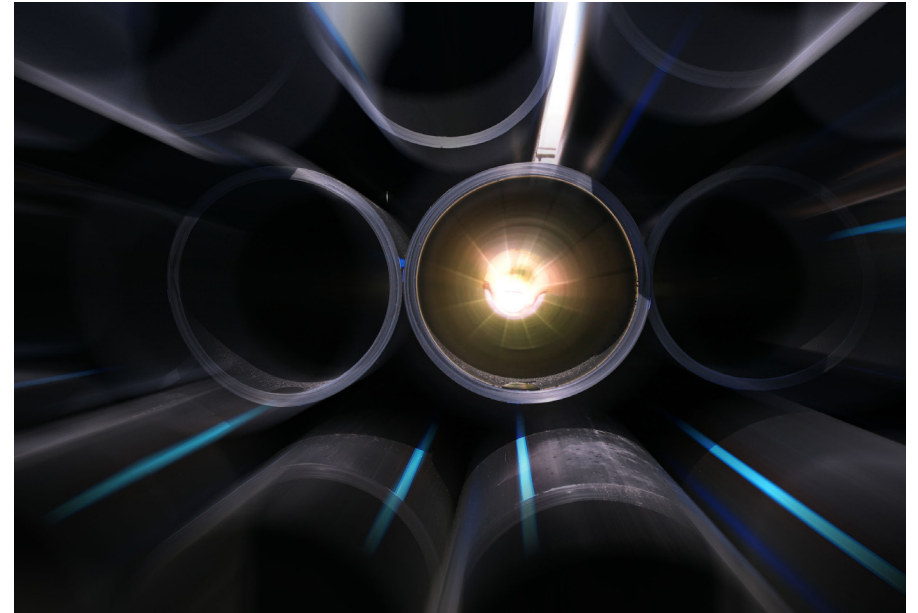




Drill Pipe and Accessories





About Us

Imex Canada Inc. is a privately owned international company, specializing in the supply of oil and gas field and mining tubulars, including the whole range of drilling tubulars. Our global reach and decades of serving the drilling industry, makes us an industry leader.

We take pride in our production facilities, which are certified and accredited to the highest standards, including API, ISO, NS-1, etc.

We maintain a large inventory of the most common drillstem components, such as drill pipe, heavy weight drill pipe, drill collars and Kellys in Edmonton, Alberta, Canada. Thanks to our international structure, we are able to supply to drilling operations, worldwide.

Imex Canada Inc's headquarters are in Calgary, Alberta, Canada. The international offices are located in Switzerland and China.



Production Facilities

Our drill pipe production facilities are equipped with the most advanced production equipment in the world. We are able to produce the whole range of drill stem items, including drill pipe, sour service drill pipe, heavy weight drill pipe (welded and integral), drill collars, spiral drill collars, subs, cross-over subs, pup joints and kellys.

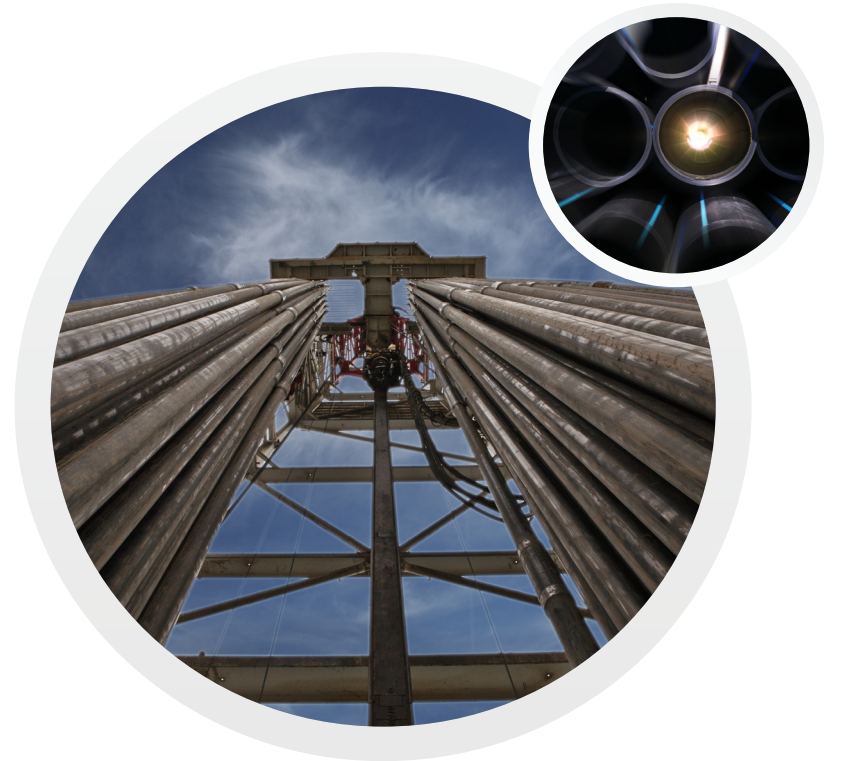
The facilities are all certified to the relevant industry and product standards and employ the most modern quality control and inspection systems.

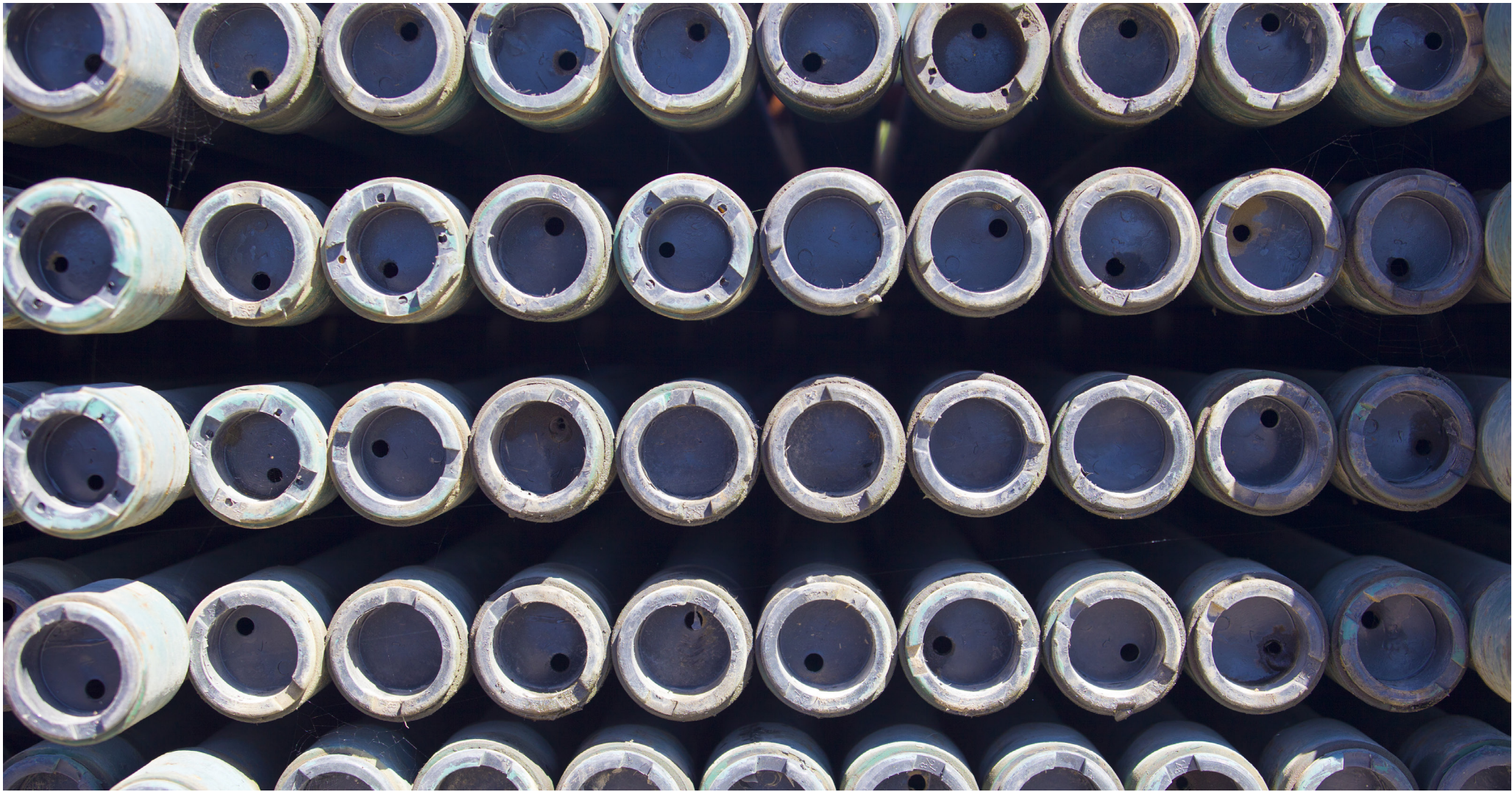
Products and Services

Our strategic proximity to the drilling contractors in Canada and due to our international experience, we understand the technical requirements and expectations, which must be met to guarantee a successful well.

Over the years, we have been instrumental in the development of improved drill stem components. We offer a complete range of high-performance drill stem products for the world's toughest drilling applications, including drill pipe, heavy weight drill pipe, drill collars, kellys and accessories.

We have developed new and cost effective methods to produce proprietary sour service drill pipe and integral heavy weight drill pipe. The benefits of which, technically and commercially, are passed on to our clients, resulting in safer and more cost effective well drilling.





Drill Pipe

Imex Canada Inc. offers a complete range of API and proprietary drill pipe from 2 3/8" to 6 5/8" OD. Developed for today's most cutting edge drilling projects.

- ✓ **API 5DP, API Spec7-1, NS-1**
- ✓ **Sour Service Drill Pipe**
- ✓ **Double Shoulder Connection Tool Joint**

Size In (mm)	Nominal Wt. Lbs	Pipe Body				Tool Joint						
		Pipe Body		Upset	Grade	Designation	OD of Pin & Box	ID of Pin&Box				
		Wall Thickness	Inside Diameter									
		In (mm)				In (mm)						
2 3/8 (60.3)	6,65	0.280 (7.11)	1.815 (46.1)	EU	E75	NC26 (2 3/8 IF)	3 3/8 (85.7)	1 3/4 (44.5)				
				EU	X95	NC26 (2 3/8 IF)	3 3/8 (85.7)	1 3/4 (44.5)				
				EU	G105	NC26 (2 3/8 IF)	3 3/8 (85.7)	1 3/4 (44.5)				
2 7/8 (73.0)	10,4	0.362 (9.19)	2.151 (54.6)	EU	E75	NC31 (2 7/8 IF)	4 1/8 (104.8)	2 1/8 (54.0)				
				EU	X95	NC31 (2 7/8 IF)	4 1/8 (104.8)	2 (50.8)				
				EU	G105	NC31 (2 7/8 IF)	4 1/8 (104.8)	2 (50.8)				
				EU	S135	NC31 (2 7/8 IF)	4 3/8 (111.1)	1 5/8 (41.3)				
3 1/2 (88.9)	13,3	0.368 (9.35)	2.764 (70.2)	EU	E75	NC38 (3 1/2 IF)	4 3/4 (120.7)	2 11/16 (68.3)				
				EU	E75	NC38 (3 1/2 IF)	4 3/4 (120.7)	2 11/16 (68.3)				
				EU	X95	NC38 (3 1/2 IF)	5 (127.0)	2 9/16 (65.1)				
				EU	G105	NC38 (3 1/2 IF)	5 (127.0)	2 7/16 (61.9)				
				EU	S135	NC38 (3 1/2 IF)	5 (127.0)	2 1/8 (54.0)				
				15,5	0.449 (11.4)	2.602 (66.1)	EU	E75	NC38 (3 1/2 IF)	5 (127.0)	2 9/16 (65.1)	
				EU	X95	NC38 (3 1/2 IF)	5 (127.0)	2 7/16 (61.9)				
				EU	G105	NC38 (3 1/2 IF)	5 (127.0)	2 1/8 (54.0)				
				EU	S135	NC40 (4 FH)	5 1/2 (139.7)	2 1/4 (57.2)				
				4 (101.6)	14	0.330 (8.38)	3.340(84.8)	IU	E75	NC40 (4 FH)	5 1/4 (133.4)	2 13/16 (71.4)
								IU	X95	NC40 (4 FH)	5 1/4 (133.4)	2 11/16 (68.3)
IU	G105	NC40 (4 FH)	5 1/2 (139.7)					2 7/16 (61.9)				
IU	S135	NC40 (4 FH)	5 1/2 (139.7)					2 (50.8)				
EU	E75	NC46 (4 IF)	6 (152.4)					3 1/4 (82.6)				
EU	X95	NC46 (4 IF)	6 (152.4)					3 1/4 (82.6)				
EU	G105	NC46 (4 IF)	6 (152.4)					3 1/4 (82.6)				
EU	S135	NC46 (4 IF)	6 (152.4)					3 (76.2)				
4 (101.6)	15,7	0.380 (9.65)	3.24 (82.30)	IU	X95	NC40 (4 FH)	5 1/2 (139.7)	2 7/16 (61.9)				
				IU	G105	NC40 (4 FH)	5 1/2 (139.7)	2 7/16 (61.9)				
				EU	G105	NC46 (4 IF)	6 (152.4)	3 1/4 (82.6)				
				EU	S135	NC46 (4 IF)	6 (152.4)	3 (76.2)				
4 1/2 (114.3)	16,60	0.338(8.56)	3.826 (97.5)	IU	E75	NC46 (4 IF)	6 (152.4)	3 3/8(85.7)				
				IEU	E75	NC46 (4 IF)	6 1/4 (158.8)	3 1/4 (82.6)				
				IEU	X95	NC46 (4 IF)	6 1/4 (158.8)	3 (76.2)				
				IEU	G105	NC46 (4 IF)	6 1/4 (158.8)	3 (76.2)				
				IEU	S135	NC46 (4 IF)	6 1/4 (158.8)	2 3/4 (69.9)				
4 1/2 (114.3)	20	0.430 (10.92)	3.640(92.5)	IEU	E75	NC46 (4 IF)	6 1/4 (158.8)	3 (76.2)				
				IEU	X95	NC46 (4 IF)	6 1/4 (158.8)	2 3/4 (69.9)				
				IEU	G105	NC46 (4 IF)	6 1/4 (158.8)	2 1/2 (63.5)				
				IEU	S135	NC46 (4 IF)	6 1/4 (158.8)	2 1/4 (57.2)				

Size In (mm)	Nominal Wt. Lbs	Pipe Body				Tool Joint		
		Pipe Body		Upset	Grade	Designation	OD of Pin & Box	ID of Pin&Box
		Wall Thickness	Inside Diameter					
		In (mm)				In (mm)		
5 (127.0)	19,5	0.362 (9.19)	4.276 (108.6)	IEU	E75	NC50 (4 1/2 IF)	6 5/8 (168.3)	3 3/4 (95.3)
				IEU	X95	NC50 (4 1/2 IF)	6 5/8 (168.3)	3 1/2 (88.9)
				IEU	G105	NC50 (4 1/2 IF)	6 5/8 (168.3)	3 1/4 (82.6)
				IEU	S135	NC50 (4 1/2 IF)	6 5/8 (168.3)	2 3/4 (69.9)
5 (127.0)	25,6	0.500 (12.7)	4.000 (101.6)	IEU	E75	NC50 (4 1/2 IF)	6 5/8 (168.3)	3 1/2 (88.9)
				IEU	X95	NC50 (4 1/2 IF)	6 5/8 (168.3)	3 (76.2)
				IEU	G105	NC50 (4 1/2 IF)	6 5/8 (168.3)	2 3/4 (69.9)
5 (127.0)	25,6	0.500 (12.7)	4.000 (101.6)	IEU	E75	5 1/2 FH	7 (177.8)	3 1/2 (88.9)
				IEU	X95	5 1/2 FH	7 (177.8)	3 1/2 (88.9)
				IEU	G105	5 1/2 FH	7 1/4 (184.2)	3 1/2 (88.9)
				IEU	S135	5 1/2 FH	7 1/4 (184.2)	3 1/4 (82.6)
5 1/2 (139.7)	21,9	0.361 (9.17)	4.778(121.4)	IEU	E75	5 1/2 FH	7 (177.8)	4 (101.6)
				IEU	X95	5 1/2 FH	7 (177.8)	3 3/4 (95.3)
				IEU	G105	5 1/2 FH	7 1/4 (184.2)	3 1/2 (88.9)
				IEU	S135	5 1/2 FH	7 1/2 (190.5)	3 (76.2)
5 1/2 (139.7)	24,7	0.415 (10.54)	4.670 (118.6)	IEU	E75	5 1/2 FH	7 (177.8)	4 (101.6)
				IEU	X95	5 1/2 FH	7 1/4 (184.2)	3 1/2 (88.9)
				IEU	G105	5 1/2 FH	7 1/4 (184.2)	3 1/2 (88.9)
				IEU	S135	5 1/2 FH	7 1/2 (190.5)	3 (76.2)
6 5/8 (168.3)	25,2	0.330 (8.38)	5.965 (151.5)	IEU	E75	6 5/8 FH	8 (203.2)	5 (127)
				IEU	X95	6 5/8 FH	8 (203.2)	5 (127)
				IEU	G105	6 5/8 FH	8 1/4 (209.6)	4 3/4 (120.7)
				IEU	S135	6 5/8 FH	8 1/2 (215.9)	4 1/4 (108.0)
	27	0.362 (9.19)	5.901 (149.89)	IEU	E75	6 5/8 FH	8 (203.2)	5 (127)
				IEU	X95	6 5/8 FH	8 1/4 (209.6)	4 3/4 (120.7)
				IEU	G105	6 5/8 FH	8 1/4 (209.6)	4 3/4 (120.7)
				IEU	S135	6 5/8 FH	8 1/2 (215.9)	4 1/4 (108.0)

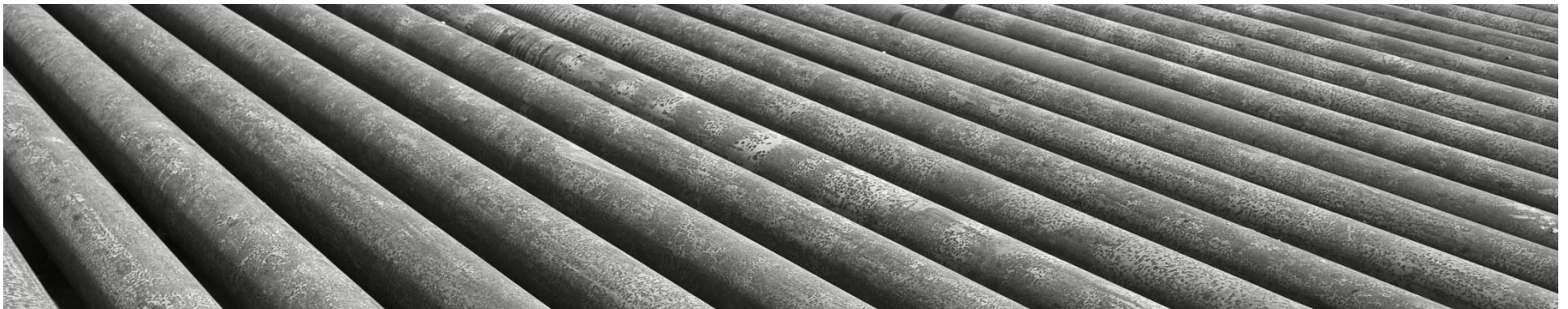
Heavy Weight Drill Pipe

Integral HWDP or Welded HWDP

Imex Canada Inc. offers a complete range of API, NS-1 and proprietary integral and welded heavy weight drill pipe. Imex Canada Inc.'s Integral X-HWDP® combines highest technical performance with cost effectiveness.

API Spec. 7 - 1, API 5DP and NS-1 Specifications

Size	Tube OD (+1/16, -1/32)	Tube ID	Tool Joint OD (+1/16, -1/32)	Tool Joint ID (+1/8, -0)	Connection	Max Elevator Upset Dia	Center Upset Dia (+1/16, -1/32)	Min Drift Dia
3 1/2	3 1/2	2 1/4	4 3/4 (4 7/8, 5)	2 1/4	NC38	3 7/8	4	2
		2 1/16		2 1/16				1 13/16
4	4	2 1/2	5 1/4	2 1/2	NC40	4 3/16	4 1/2	2 1/4
		2 9/16		2 9/16				25/16
4 1/2	4 1/2	2 11/16	6 1/4	2 11/16	NC46	4 11/16	5	27/16
		2 3/4		2 3/4				2 1/2
		2 13/16		2 13/16				
5	5	3	6 5/8	3	NC50	5 1/8	5 1/2	2 3/4
5 1/2	5 1/2	3 1/4	7 (7 1/4, 7 1/2)	3 1/4	5 1/2FH	5 11/16	6	3
		3 3/8		3 3/8				3 1/8
		3 7/8		3 7/8				3 5/8 3/4
		4		4				3 3/4
6 5/8	6 5/8	4	8 (8 1/4, 8 1/2)	4	6 5/8FH	6 15/16	7 1/8	3 3/4
		4 1/2		4 1/2				4 1/4
		5		5				4 3/4



Imex Integral X-HWDP®

Strength: **High**

Cost: **Low**

Pipe Body and Tool Joint Properties:

Tool Joint OD (inch)	Min. Yield Strength (psi)	Min. Tensile Strength (psi)	Min. Elongation %	Min. Hardness BHN	Min. Impact ft-lbs
3-1/8~6-7/8	110000	140000	13	285	40
>6-7/8	100000	135000	13	285	40

Integral HWDP

Strength: **High**

Cost: **High**

Pipe Body and Tool Joint Properties:

Tool Joint OD (inch)	Min. Yield Strength (psi)	Min. Tensile Strength (psi)	Min. Elongation %	Min. Hardness BHN	Min. Impact ft-lbs
3-1/8~6-7/8	110000	140000	13	285	40
>6-7/8	100000	135000	13	285	40

Welded HWDP

Strength: **Low**

Cost: **Low**

Tool joint properties are the same as above.

Pipe Body meets following property:

Tool Joint OD (inch)	Min. Yield Strength (psi)	Min. Tensile Strength (psi)	Min. Elongation %	Min. Hardness BHN	Min. Impact ft-lbs
3-1/8~6-7/8	55000	95000	18	-	-
>6-7/8	55000	95000	18	-	-

Drill Collars

Imex Canada Inc. offers a complete range of API Drill Collars. Regular / Spiral

Drill Collar Number	Outside Diameter		Bore		Length mm	Bevel Diameter mm	Reference Bending Strength
	mm	Inch	mm	Inch			
NC23-31	79.4	3 1/8	31.8	1 1/4	9150	76.2	2.57 : 1
NC26-35 (2 3/8 IF)	88.9	3 1/2	38.1	1 1/2	9150	82.9	2.42 : 1
NC31-41 (2 7/8 IF)	104.8	4 1/8	50.8	2	9150	100.4	2.43 : 1
NC35-47	120.6	4 3/4	50.8	2	9150	114.7	2.58 : 1
NC38-50(3 1/2IF)	127	5	57.2	2 1/4	9150	121	2.38 : 1
NC44-60	152.4	6	57.2	2 1/4	9150/9450	144.5	2.49 : 1
NC44-60	152.4	6	71.4	2 13/16	9150/9450	144.5	2.84 : 1
NC44-62	158.8	6 1/4	57.2	2 1/4	9150/9450	149.2	2.91 : 1
NC46-62(4IF)	158.8	6 1/2	71.4	2 13/16	9150/9450	150	2.63 : 1
NC46-65(4IF)	165.1	6 1/2	57.2	2 1/4	9150/9450	154.8	2.76 : 1
NC46-65(4IF)	165.1	6 1/2	71.4	2 13/16	9150/9450	154.8	3.05 : 1
NC46-67(4IF)	171.4	6 3/4	57.2	2 1/4	9150/9450	159.5	3:18:01
NC50-67 (4 1/2IF)	171.4	6 3/4	71.4	2 13/16	9150/9450	159.5	2:37:01
NC50-70(4 1/2IF)	177.8	7	57.2	2 1/4	9150/9450	164.7	2.54 : 1
NC50-70(4 1/2IF)	177.8	7	71.4	2 13/16	9150/9450	164.7	2.73 : 1
NC50-72(4 1/2IF)	184.2	7 1/4	71.4	2 13/16	9150/9450	169.5	3.12 : 1
NC56-77	196.8	7 3/4	71.4	2 13/16	9150/9450	185.3	2.70 : 1
NC56-80	203.2	8	71.4	2 13/16	9150/9450	190.1	3.02 : 1
6 5/8 REG	209.6	8 1/4	71.4	2 13/16	9150/9450	195.7	2.93 : 1
NC61-90	228.6	9	71.4	2 13/16	9150/9450	212.7	3.17 : 1
7 5/8 REG	241.3	9 1/2	76.2	3	9150/9450	223.8	2.81 : 1
NC70-97	247.6	9 3/4	76.2	3	9150/9450	232.6	2.57 : 1
NC70-100	254	10	76.2	3	9150/9450	237.3	2.81 : 1
8 5/8 REG	279.4	11	76.2	3	9150/9450	266.7	2.84 : 1

Slips and elevator grooves can be produced upon the customers requirements

Other Drill String Components

- Pup joints- 2'-12'
- Rotary subs
- Straight OD subs
- Reduced section OD subs
- Crossover subs
- Bit Subs
- Saver Subs
- Side Entry Subs
- Pump In Subs
- Lift subs/lift plugs) size 3-1/8" to 11"

Kellys

Square or Hexagonal

Imex Canada Inc. offers a complete range precision-machined API Kellys.

Square & Hexagonal Kellys

Nom Size (in)	Top Connection (LH)				Bottom Connection				I.D. (in)		Drive Section (in)	
	Standard	O.D (in)	Optional	O.D. (in)	Square	O.D. (in)	Hex.	O.D. (in)	Square	Hex.	A	B
2 1/2	6 5/8REG	7 3/4	4 1/2REG	5 3/4	NC26	3 3/8			1 1/4		3 2/7	
3	6 5/8REG	7 3/4	4 1/2REG	5 3/4	NC31	4 1/8	NC26	3 3/8	1 3/4	1 1/4	4	3 3/8
3 1/2	6 5/8REG	7 3/4	4 1/2REG	5 3/4	NC38	4 3/4	NC 31	4 1/8	2 1/4	1 3/4	4 1/2	4
4 1/4	6 5/8REG	7 3/4	4 1/2REG	5 3/4	NC46	6 1/4	NC38	4 3/4	2 13/16	2 1/4	5 9/16	4 25/32
	6 5/8REG	7 3/4	4 1/2REG	5 3/4	NC50	6 3/8	NC38	4 3/4	2 13/16	2 1/4	5 9/16	4 25/32
5 1/4	6 5/8REG	7 3/4			5 1/2FH	7	NC46	6 1/4	3 1/4	3	7	6
	6 5/8REG	7 3/4			NC56	7	NC50	6 3/8	3 1/4	3 1/4	7	6
6	6 5/8REG	7 3/4					5 1/2FH	7		3 1/2		6 13/16
	6 5/8REG	7 3/4					NC56	7		3 1/2		6 13/16



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